

Multilayer coatings for Solar Absorber

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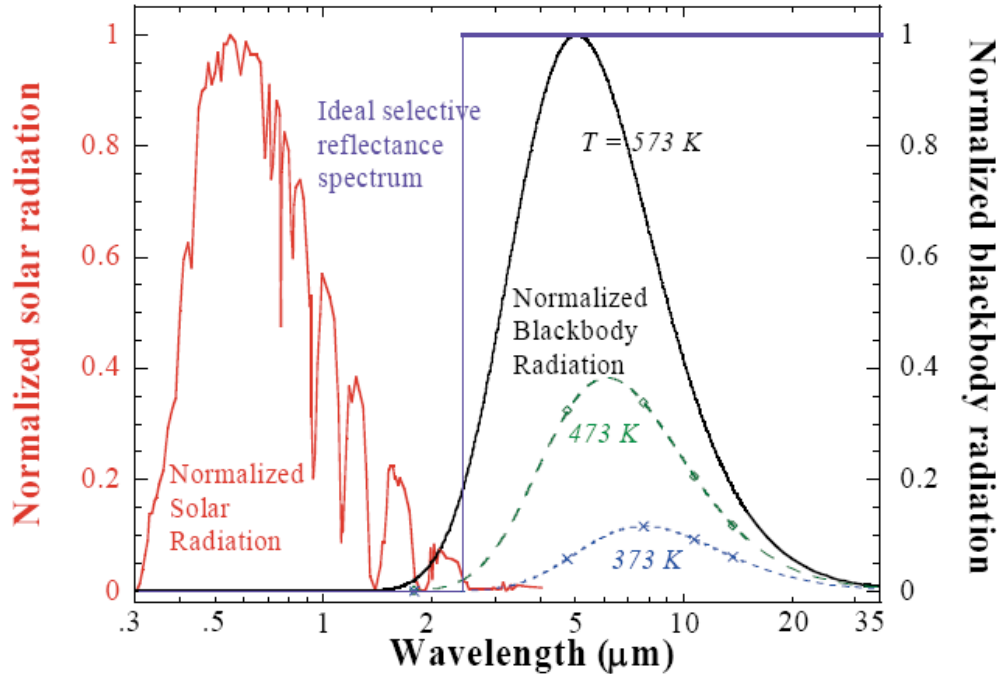
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Plan

- Solar Absorber Physical Fundamentals
- Multilayer Solar Absorber Optical Design
- Results

Physical fundamentals



$$R(\lambda) + \underbrace{T(\lambda)}_{0 \text{ (Opaque)}} + A(\lambda) = 1$$

According to Kirschoff's law

$$\text{Emittance}(\lambda) = A(\lambda) = 1 - R(\lambda)$$

Ideal absorber:

- R = 0; Emittance = 1 in solar spectrum
- R = 1; Emittance = 0 in thermal spectrum

The wavelength distribution of radiation emitted by a blackbody

$$I_b(\lambda, T) = \frac{2 \pi h c^2}{\lambda^5 \left[\exp\left(\frac{h c}{\lambda k_B T}\right) - 1 \right]}$$

h is Plank's constant
k is Boltzman's constant
c is the speed of the light

Solar Absorbance and thermal Emittance

$$\alpha_{sol} = \frac{\int_{0.3}^{2.5} I_s(\lambda)(1 - R(\lambda))d\lambda}{\int_{0.3}^{2.5} I_{sol}(\lambda) d\lambda}$$

$$\varepsilon_t = \frac{\int_{2.5}^{20} I_b(\lambda, T)(1 - R(\lambda))d\lambda}{\int_{2.5}^{20} I_b(\lambda, T) d\lambda}$$

Different designs of solar absorber

- Intrinsic Materials
- Optical trapping surfaces-textured surfaces
- Tandem Absorbers:

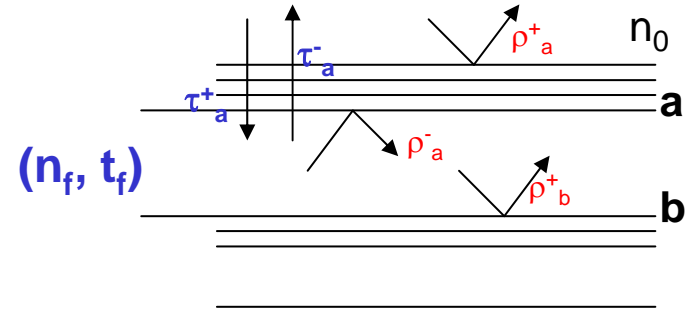
Absorber-Reflector tandems: High absorbance coating at solar wavelength deposited on highly IR-reflecting metal substrate (Copper).

Metal-dielectric composite coating consists of very fine metal particles embedded in a dielectric host (*cermet coating*). Optically are highly absorbent in the solar absorbing spectral range and good transparency in the IR.

In this work we are using the Ti-TiN_xO_y cermet coatings.

The resultant amplitude reflection coefficient :

$$\rho^+ = \rho_a^+ + \frac{\rho_b^+ \tau_a^+ \tau_a^- \exp(-2i\delta)}{1 - \rho_b^+ \rho_a^- \exp(-2i\delta)}$$



Sub.

The phase thickness:
$$\delta = \frac{2\pi}{\lambda} \underbrace{(n-ik)}_{n_f} t_f = \alpha - i\beta$$

$$R = R_a^+ + \frac{R_b^+ T^2 \exp(-4\beta) \frac{|n_f|^2}{\text{Re}(n_f)^2} + 2 \exp(-2\beta) \text{Re} \left[\overbrace{\rho_a^+ \rho_b^+ \tau_a^+ \tau_a^-}^{***} (\exp(2i\alpha) - \rho_a^- \rho_b^+ \exp(-2\beta)) \right]}{\left(1 - \sqrt{R_a^- R_b^+} \exp(-2\beta)\right)^2 \left[1 - \frac{4 \exp(-2\beta) \sqrt{R_a^- R_b^+}}{\left(1 - \sqrt{R_a^- R_b^+} \exp(-2\beta)\right)^2} \sin^2 \left(\frac{\varphi_a + \varphi_b}{2} - \alpha \right) \right]}$$

where
$$\rho_a^- = |\rho_a^-| \exp(i\varphi_a) \quad \text{and} \quad \rho_b^+ = |\rho_b^+| \exp(i\varphi_b)$$

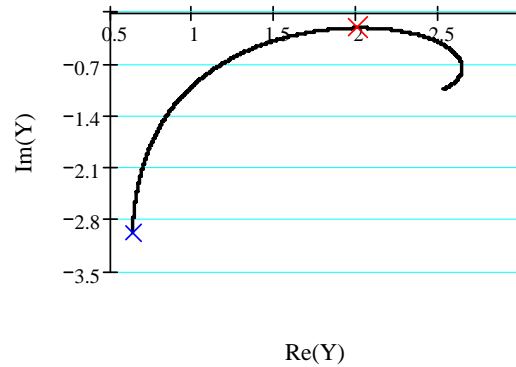
Particular case: $\rho_b^+ = 0 \Rightarrow R = R_a^+ (\forall t_f)$

$\lambda \equiv \lambda_0 = 550 \text{ nm}$

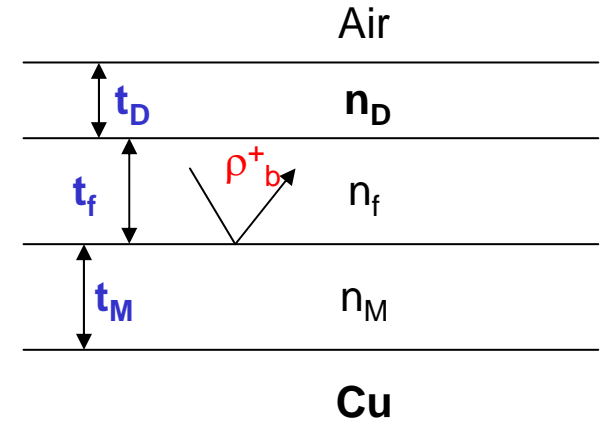
1. Admittance matching between n_M - n_f

$$\rho_b^+ = \frac{n_f - Y_{n_M/Cu}}{n_f + Y_{n_M/Cu}}$$

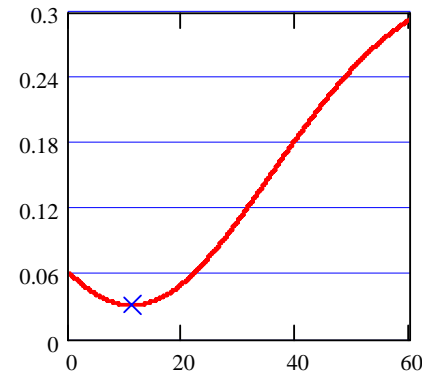
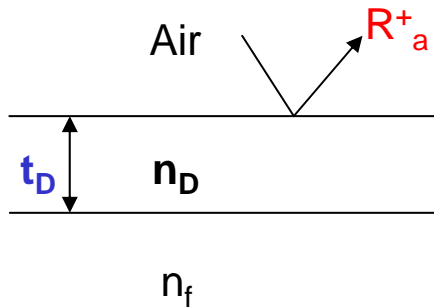
$$\rho_b^+ = 0 \rightarrow n_f \equiv Y_{n_M/Cu}$$



— Adm. nM/Cu func. of thickness
 × × Cu
 × × n_f

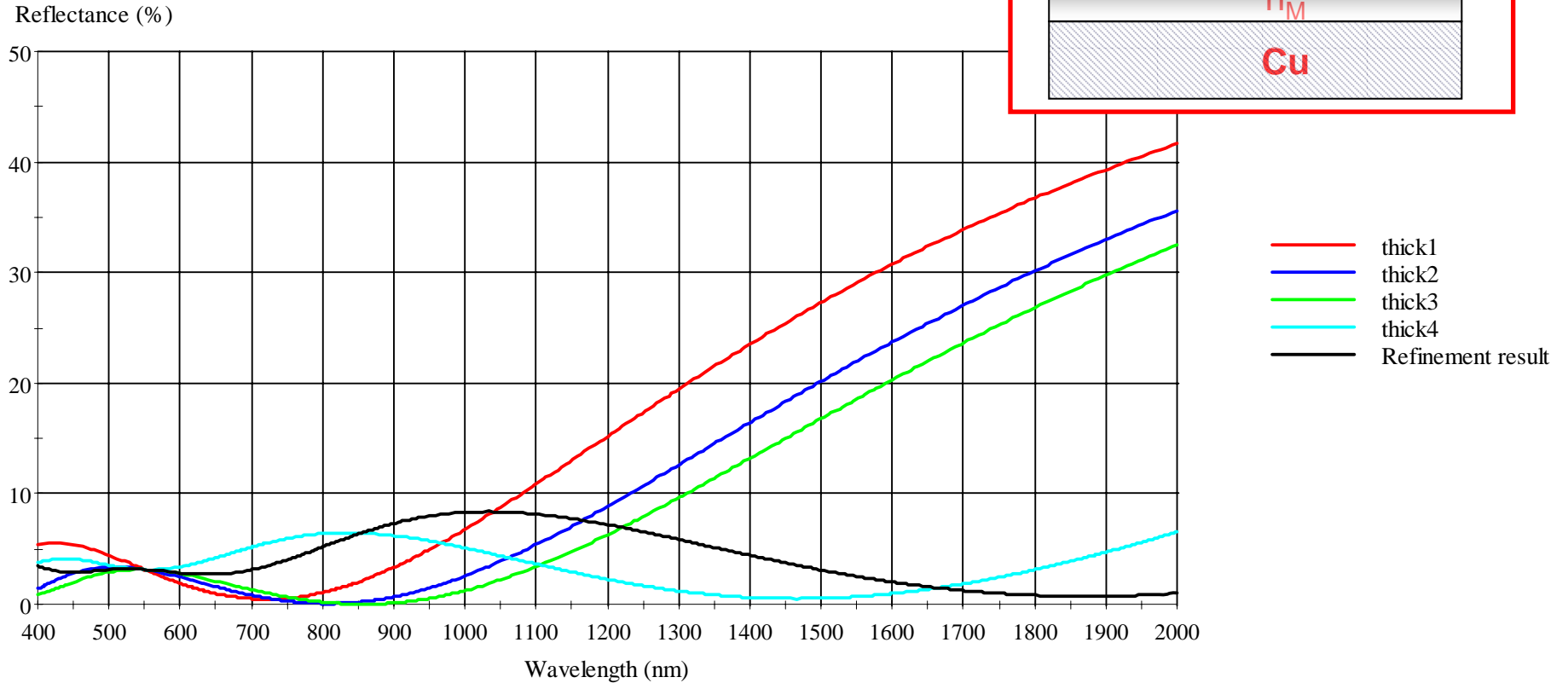
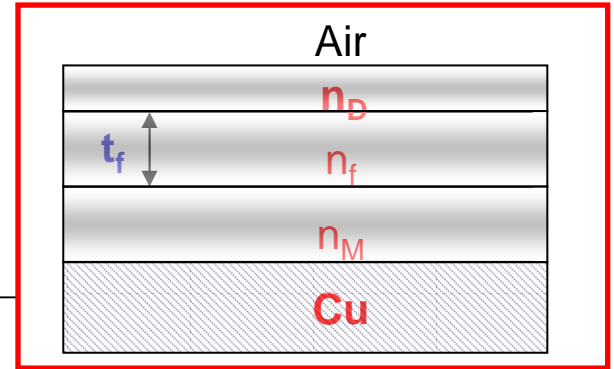


2. Minimize the reflection



— Ra func. of thickness
 × × Minimum

3 layer solar absorber Reflectance, different nf thickness
+ Refinement result spectral curve

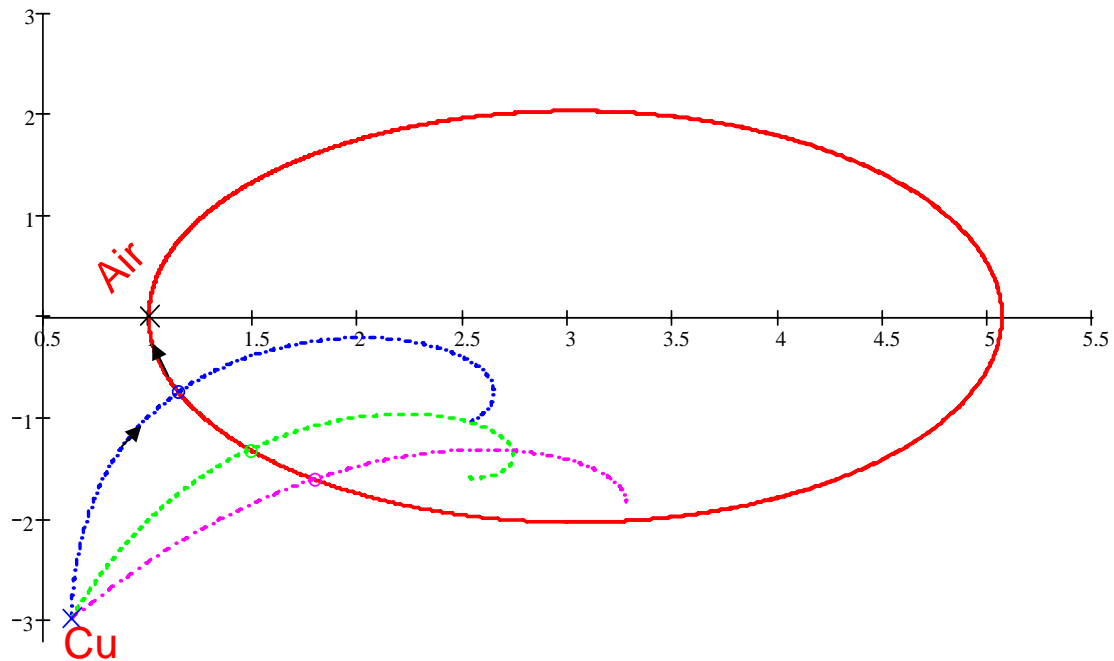


Could we have $R = 0$?

$$\lambda \equiv \lambda_0 = 550 \text{ nm}$$

Input: substrate Cu and the top dielectric (anti-reflection) layer optical indexes

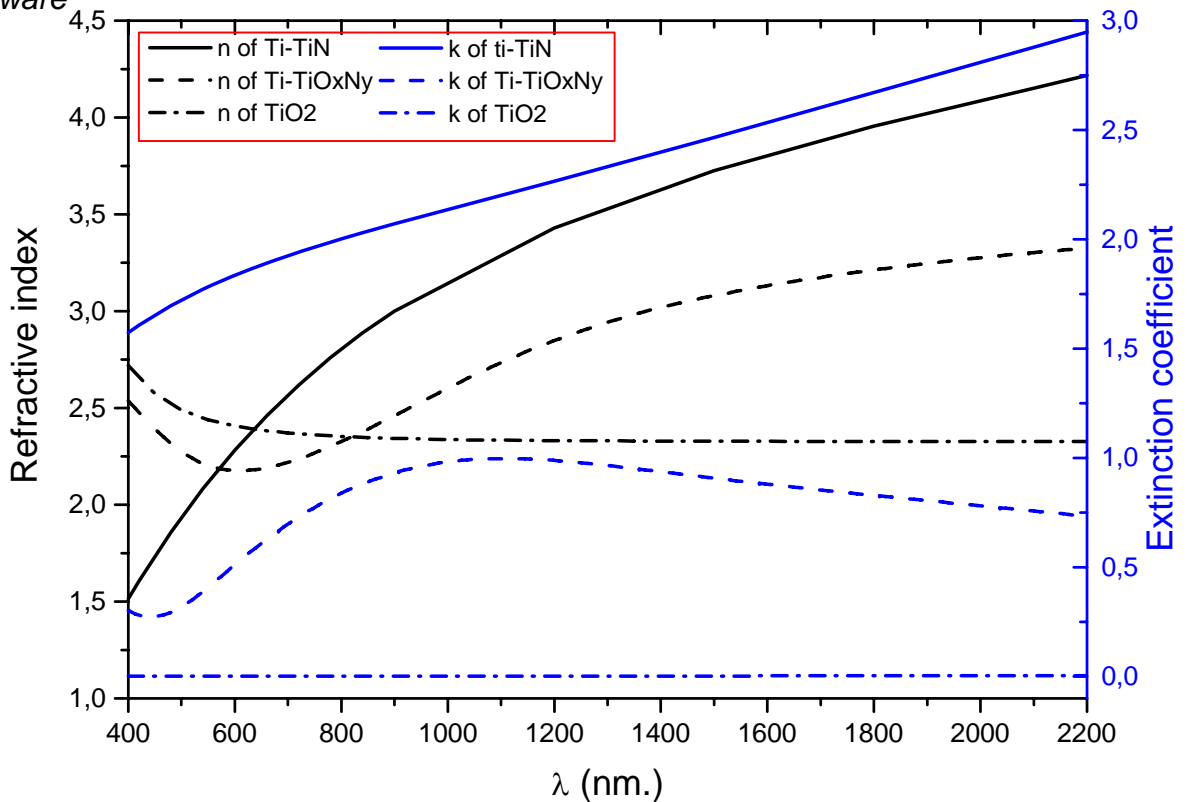
1. Calculating the (optical) admittance of n_D thin film on Air function of the layer thickness t_D
2. Calculating the admittance of n_M thin film/Cu function of the layer thickness t_M
3. The intersection gives the indexes n_f also the thicknesses of the two surrounded layers.
4. The admittance of the n_f layer is a single (intersection) point.



Materials database:

The refractive index n and the extinction coefficient k of individual (cermet) layer of the solar absorber were extracted from the spectral R% and T% data in the wavelength range of 380-2200 nm. The optical indexes spectral dependence follows a model that combine combination of terms representing both metallic (Drude Model) and dielectric properties (Lorentzian model). The thickness of the layer (AFM step measurement) is an additional input parameter.

"METAL n AND k script, Essential Macleod software"



Optical constants for composite (Effective Medium Theory):

The optical indexes of an inhomogeneous composite medium, consisting of small metallic particles embedded in a dielectric matrix, can be derived from optical indexes of the homogeneous constituents.

We are using here the Bruggeman model (a randomly intermixed particles of dielectric and metal *aggregate structure*) to carry out these indexes calculation.

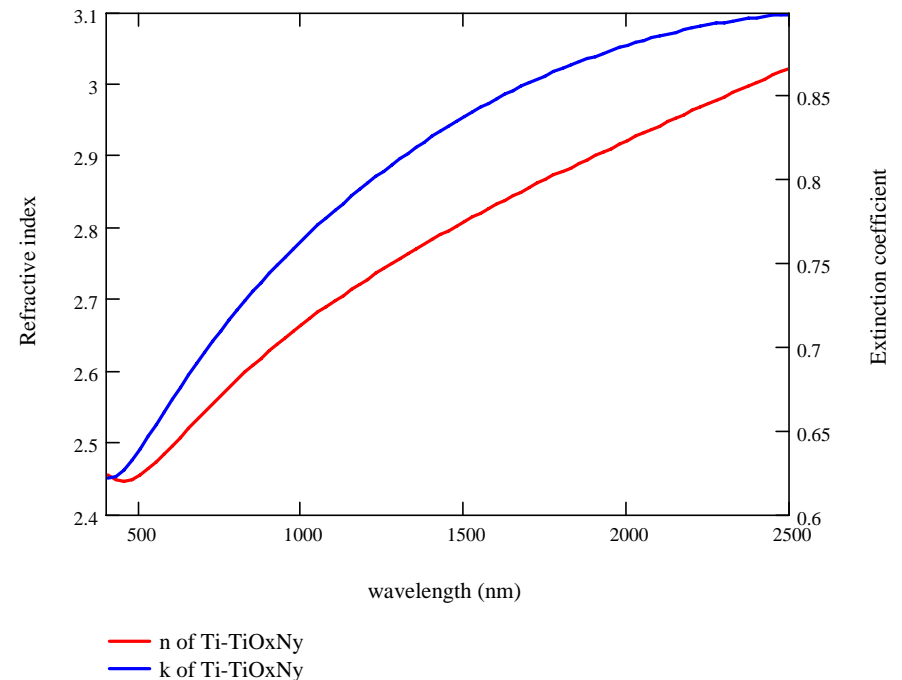
$$f_M \frac{\epsilon_M - \epsilon_{BR}}{\epsilon_M + 2\epsilon_{BR}} + (1 - f_M) \frac{\epsilon_D - \epsilon_{BR}}{\epsilon_D + 2\epsilon_{BR}} = 0$$

where

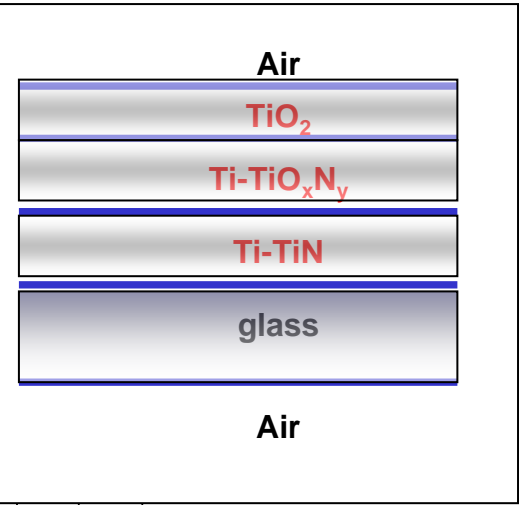
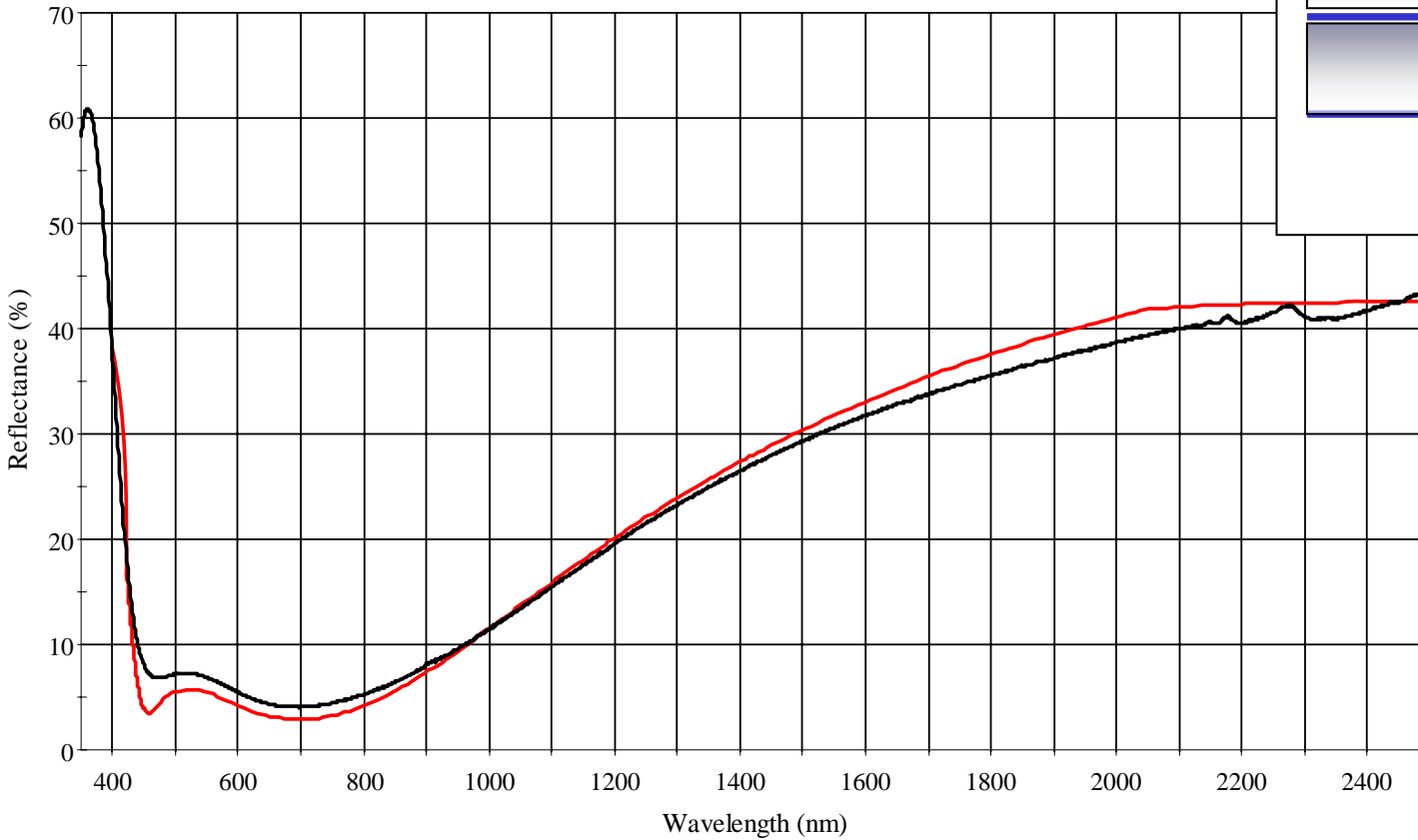
f_M is the volume fraction of metallic component

ϵ is dielectric function of

M metal, **D** dielectric and **BR** (Bruggeman) metallic-dielectric composite.

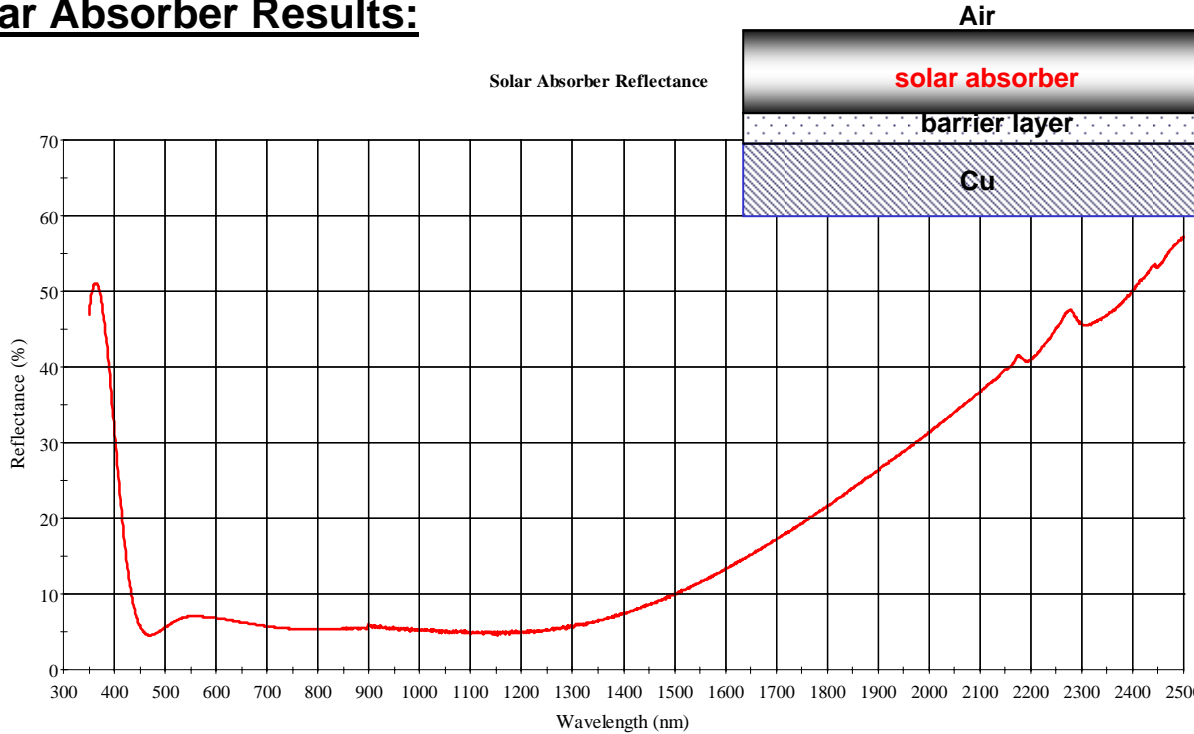


Calculated & Measured Solar Absorber Reflection performance comparison



— Calculated
— Measured

Solar Absorber Results:



$$\alpha_{sol} = 91\%$$

$$\varepsilon_t = 6 - 7\%$$

Still to do (challenges) :

Service lifetime of absorber coating during at least 25 years with the performance criterion:

$$-\Delta \alpha_{sol} + 0.25 \Delta \varepsilon_t \leq 5\%$$

Accelerated aging tests & Thermal stability : 250° C during 200 hours (we aren't there yet)

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- Macleod H.A.: “Buffer Layers in Coating Design”, in 36th Annual Technical Conference Proceedings, Society of Vacuum Coaters (1933) .
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